INTERNATIONAL SEARCH REPORT

Int onal Application No PL1/GB2004/001263

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C03B27/044

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) $IPC\ 7\ C03B$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data, COMPENDEX, INSPEC

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to daim No.
Y	WO 00/23387 A (MCMASTER RONALD A ; GLASSTECH INC (US)) 27 April 2000 (2000-04-27) page 8, line 7 - page 10, line 23; figures 1-4 page 13, line 7 - line 15	1-18
Y	US 4 816 058 A (RADERMACHER HERBERT ET AL) 28 March 1989 (1989-03-28) figure 7	1-5, 7-13,15, 17,18
Y	US 6 339 941 B1 (BREMER CARSTEN) 22 January 2002 (2002-01-22) column 2, line 46 - column 3, line 56; figures 1-5 -/	1-5, 7-13,15, 17,18
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Y Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the International filing date L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O' document referring to an oral disclosure, use, exhibition or other means P' document published prior to the international filing date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
23 June 2004	06/07/2004
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Deckwerth, M

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Υ	US 3 388 984 A (CASWALL JR ROBERT D ET AL) 18 June 1968 (1968-06-18) column 3, line 9 - line 28; figure 1	6,14
Y	US 4 888 038 A (HERRINGTON RICHARD A ET AL) 19 December 1989 (1989-12-19) column 7, line 45 - column 8, line 58	16
A	US 3 125 430 A (RICHARDSON RONALD E) 17 March 1964 (1964-03-17) column 7, line 64 - column 8, line 30; figures 10-12	10,11
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